

# ADESTOR A251

ADHESIVE

A251

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

## Certificates

### Product approvals and usage certificates

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

German Recommendation BfR XIV (ISEGA) - Adhesives

- Values are subject to change without notice. Last updated 1/24/2018.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive is certified to the strictest environmental standards **ISO 9001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and OHSAS 18001**. Adestor products are available with **PEFC™ and FSC®** chain of custody certificates upon request.