

# ADESTOR Offset / A251 / KB90

FACESTOCK

## Offset

*Description* Calendered uncoated woodfree paper.

*Applications* Ideal for all types of applications: variable label information (barcodes, expiry date, price, weight etc.)

*Printing techniques* Suitable for printing on flexo (all types), conventional offset, offset UV, letterpress (conventional and UV), screen printing, thermal transfer, laser, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	75	g/m <sup>2</sup>	75	70-76
Thickness	ISO 534	µm	70	± 2
Bekk smoothness	ISO 5627	s	≥ 250	
Brightness ISO	ISO 2470-2	%	101.5	± 2
Whiteness CIE	ISO 11475	%	158.2	± 5
Opacity	ISO 2471	%	89	-2
Tensile strength MD/CD	ISO 1924-2	kN/m	5.0/3.0	-1

## ADHESIVE

### A251

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

## LINER

### WK90

*Description* One-side coated white liner: good stiffness and high dimensional stability for varying temperatures. Available in solid and split back.

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	90	± 4%
Thickness	ISO 534	µm	90	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	5,2/2,6	-0,6/-0,3

## Certificates

### Product approvals and usage certificates

#### FACESTOCK

##### Offset

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Toy safety European directive 2009/48/CE

Packaging and packaging waste Directive 94/62/CE

Electric and electronic equipment (RoHS)

#### ADHESIVE

##### A251

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

Direct contact with foodstuffs (ISEGA) - Adhesives

#### LINER

##### WK90

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

- Values are subject to change without notice. Last updated 2/7/2016.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill holds ISO 9001 quality certification, ISO 14001 and EMAS environmental certifications and ISO 50001 energy management system certification. Adestor products are available with PEFC™ and FSC® chain of custody certificates upon request.*