

General information - ROLLS / SHEETS orders

ROLL orders

Minimum order –

QUALITY	QUANTITY			
	100cm	140cm	150cm	200cm
Stock Jumbo	1.000 m ²	1.400 m ²	1.500 m ²	2000 m ²
Production	8.000 m ²	11.200 m ²	12.000 m ²	16.000 m ²

Reel length – From 500 to 8,000 m depending on the quality, being 2,000 m the standard.

Reel width – Reels can be supplied slit to widths from 8 to 150 cm.

Splice tolerance – In general, 1 splice/reel for lengths between 500-1,000 m, 2 splices/reel for lengths between 1,000-4,000 m, or 3 splices/reel for lengths >4.000 m.

Core diameter – **Standard:** 76 mm **Other possible:** 70 mm and 152 mm.

External diameter – 120 cm maximum.

Maximum weight – 600 kg maximum.

Maximum weight waste:

5% in all cases

NET WIDTH (cm)	MÁX. WASTE (cm)	MIN. WIDTH (cm)
100	5	95
140	7	133
150	7,5	142,5
200	10	190

Packaging conditions

Products are packed in stretch plastic film and placed on wooden pallets.

- Maximum pallet height: 110 cm
- Maximum pallet weight: 950 kg.
- Pallets per width, minimum quantity: 2,000m²
- Packing type: palletized reels.
- Nº piles/pallet: 1 pile if 60 < OD (cm) ≤ 115; 2 piles si 35 < OD (cm) ≤ 60.

The jumbo reels are packed without pallet

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Storage conditions

- Store the product in original packaging to avoid the absorption or desertion of humidity.
- Protect from direct sunlight.
- Store at a stable temperature and humidity conditions (T=18/24°C and 50/60% HR).
- It is recommended to place the product for 24 hours where it is going to be manipulated in order to balance the paper temperature and humidity conditions with the surroundings.

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SHEETS orders

Minimum order – 2,800 m² (Tolerance: ±20%) in stock qualities, 8,000-12,000 m² (Tolerance: ±10%) in manufacturing orders.

Sizes

- **Width:** from 32 to 150 cm (Tolerance: ±1 mm).
- **Length:** from 29,7 to 170 cm (Tolerance: ±1 mm).

Packaging conditions

1) Bulk Packed

- **Minimum height:** 60 cm.
- **Maximum height:** 110 cm.
- **Maximum weight:** 950 ± 50 kg (pallet and lid included).

2) Packets

- **Sheet width:** from 56 to 110 cm.
- **Sheet length:** from 43 to 77 cm.
- **Maximum packet height:** 2 – 5 cm.

3) Boxes

QUALITY AND FORMAT		BULK PACKED		PACKETS			BOXES		
		PILES	SHEETS x PALLET	PILES	SHEETS x PACKET	PACKETS x PALLET	PILES	SHEETS x BOX	BOXES x PALLET
Offset and coated qualities Colours Fluorescents Laminated Metallized	43x61	2	10.000	2	200	50	2	250	32
	45x64	2	10.000	2	200	50	2	250	32
	50x70	2	10.000	2	200	50	2	250	32
	70x100	1	5.000	1	200	25	1	200	20
Films Laid qualities Gloss 125 and 150	43x61	2	6.000	2	200	30	2	200	30
	45x64	2	6.000	2	200	30	2	200	30
	50x70	2	6.000	2	200	30	2	200	30
	70x100	1	3.000	1	150	20	1	150	20
Cardboard 250	43x61	2	4.000	2	125	32	2	125	32
	45x64	2	4.000	2	125	32	2	125	32
	50x70	2	4.000	2	125	32	2	125	32
	70x100	1	2.000	1	100	20	1	100	20

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- It is recommended to place the product for 24 hours where it is going to be manipulated in order to balance the paper temperature and humidity conditions with the surroundings.
- In case of bulk packed sheets, it is recommended not to pile up more than two layers.

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