

GENERAL INFORMATION – ROLL/SHEETS ORDERS

ROLL ORDERS

Production width:

- 100cm, 140cm , 150cm and 200cm

**the orders have to combine to machine width*

Minimum order – Production

Width	Quantity
100cm	8.000m ²
140cm	11.200m ²
150cm	12.000m ²
200cm	16.000m ²

Minimum order – Stock Jumbo

Width	Quantity
100cm	1.000m ²
140cm	1.400m ²
150cm	1.500m ²
200cm	2.000m ²

Reel length – From 500 to 8,000 m depending on the quality, being 2,000 m the standard.

Reel width – Reels can be supplied slit to widths from 8 to 150 cm.

Splice tolerance – In general, 1 splice/reel for lengths between 500-1,000 m, 2 splices/reel for lengths between 1,000-4,000 m, or 3 splices/reel for lengths >4.000 m.

Core diameter – **Standard:** 76 mm **Other possible:** 70 mm and 152 mm.

External diameter – 120 cm maximum.

Maximum weight – 600 kg maximum.

Maximum weight waste:

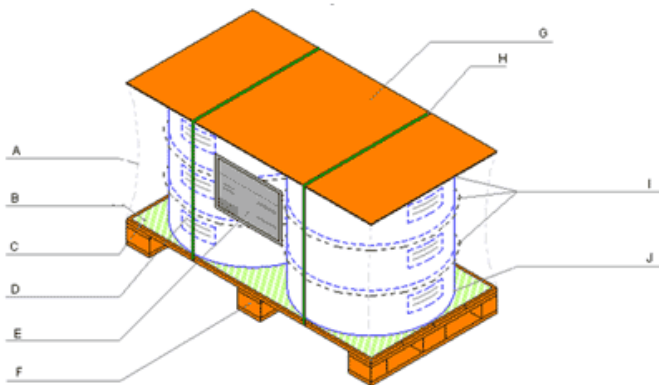
Net width (cm)	Max. Waste (cm)	Min. order width (cm)
100cm	5	995
140cm	7	133
150cm	7,5	142,5
200cm	10	190

**5% in all cases*

Packaging conditions

Products are packed in stretch plastic film and placed on wooden pallets.

- Maximum pallet height: 110 cm
- Maximum pallet weight: 950 kg.
- Pallets per width, minimum quantity: 2,000m²
- Packing type: palletized reels.



ADESTOR ROLLS (ON PALLET)			
A	Plastic wrapping (around entire pallet)	F	Pallet
B	Plastic sheet	G	Top board (optional)
C	Sheet of kraft paper	H	Strap (optional)
D	EPSMA roll label	I	Silicone disk (2 sides)
E	Pallet label	J	Polyethylene and kraft wrapping paper (around entire roll)

**The jumbo reels are packed without pallet*

Storage conditions

- Store the product in original packaging to avoid the absorption or desertion of humidity.
- Protect from direct sunlight.
- Store at a stable temperature and humidity conditions (T=18/24°C and 50/60% HR).
- It is recommended to place the product for 24 hours where it is going to be manipulated in order to balance the paper temperature and humidity conditions with the surroundings.

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SHEETS orders

Minimum order – 2,800 m² (Tolerance: ±20%) in stock qualities, 8,000-12,000 m² (Tolerance: ±10%) in manufacturing orders.

Sizes

Net width (cm)		Net length (cm)	
Min.	Max.	Min.	Max.
32	150	29,7	170

Packaging conditions

1) Bulk Packed

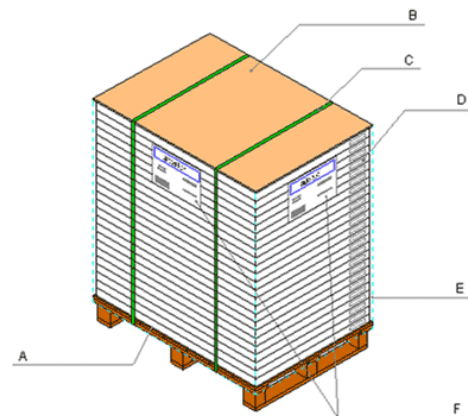
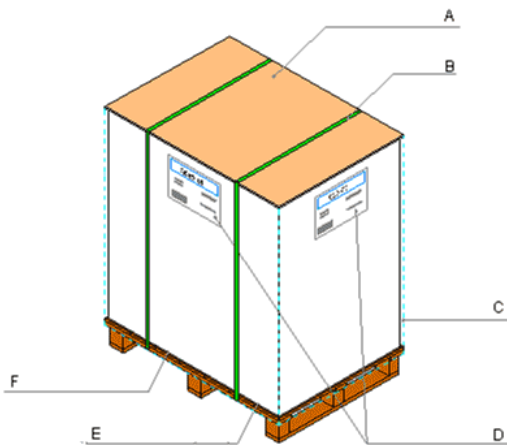
- **Minimum height:** 60 cm.
- **Maximum height:** 110 cm.
- **Maximum weight:** 950 ± 50 kg (pallet and lid included).

2) Packets

- **Sheet width:** from 56 to 110 cm.
- **Sheet length:** from 43 to 77 cm.
- **Maximum packet height:** 2 – 5 cm.

3) Boxes

QUALITY AND FORMAT		BULK PACKED		PACKETS			BOXES		
		PILES	SHEETS x PALLET	PILES	SHEETS x PACKET	PACKETS x PALLET	PILES	SHEETS x BOX	BOXES x PALLET
Offset and coated qualities Colours Fluorescents Laminated Metallized	43x61	2	10.000	2	200	50	2	250	32
	45x64	2	10.000	2	200	50	2	250	32
	50x70	2	10.000	2	200	50	2	250	32
	70x100	1	5.000	1	200	25	1	200	20
Films Laid qualities Gloss 125 and 150	43x61	2	6.000	2	200	30	2	200	30
	45x64	2	6.000	2	200	30	2	200	30
	50x70	2	6.000	2	200	30	2	200	30
	70x100	1	3.000	1	150	20	1	150	20
Cardboard 250	43x61	2	4.000	2	125	32	2	125	32
	45x64	2	4.000	2	125	32	2	125	32
	50x70	2	4.000	2	125	32	2	125	32
	70x100	1	2.000	1	100	20	1	100	20

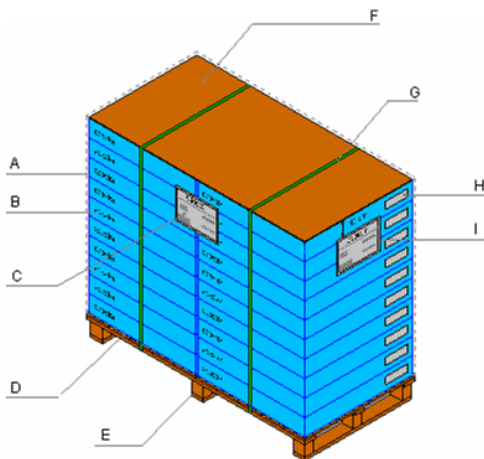


ADESTOR BULK PACKED

A	Top board	D	Pallet label
B	Strap	E	Sheet of kraft paper
C	Plastic covering	F	Sheet of plastic

ADESTOR PACKETS (on pallet)

A	Plastic sheet	D	Packet label
B	Top board	E	Plastic covering
C	Strap	F	Pallet label (din A4)



ADESTOR BOXES (on pallet)

A	Plastic covering	F	Top board
B	Stretch-wrapped box	G	Strap
C	Pallet label (Din A4)	H	Box label
D	Plastic sheet	I	Pallet label (Din A4)
E	Pallet		

Storage conditions

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- Protect from direct sunlight.
- Store at a stable temperature and humidity conditions (T=18/24°C and 50/60% HR).
- It is recommended to place the product for 24 hours where it is going to be manipulated in order to balance the paper temperature and humidity conditions with the surroundings.
- In case of bulk packed sheets, it is recommended not to pile up more than two layers.

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Last update: November 2018