Gloss 80 / CE432 / WK80

Facestock

Gloss 80

Description Gloss coated woodfree paper.

Applications High resolution standard gloss label for multicolour printing. Extensively used in food and beverage industry, logistics, stationery and cosmetics products.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping, thermal transfer, laser.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	± 5%
Thickness	ISO 534	µm	67	± 4%
Bekk smoothness	ISO 5627	s	≥ 950	
Brightness ISO	ISO 2470-2	%	93	± 2
Whiteness CIE	ISO 11475	%	117	±3
Paper gloss 75º	ISO 8254-1	%	66	± 5
Opacity	ISO 2471	%	85	-2
Tensile strength MD	ISO 1924-2	kN/m	4,4	-0,7
Tensile strength MD/CD	ISO 1924-2	kN/m	2.5	-0.3

Adhesive

CE432

Description A low tack acrylic semipermanent adhesive that permits repositioning upon application.

Shelf life From the date of manufacture 2 years in +20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180º 20'/stainless steel)	FTM 1	N/25mm	16,7	≥ 12,3
Tack (Quick Stick stainless steel)	FTM 9	N	8,3	≥ 7,4
Shear (1kg, in²/glass)	FTM 8	min	55	≥ 30
Minimum labelling temperature		ºC	+5	
Minimum service temperature		ºC	-20	
Maximum service temperature.		ºC	+80	

Liner

Kraft White 80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	80	± 4%
Thickness	ISO 534	µm	81	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6/2,3	-0,6/-0,3

- *Values are subject to change without notice. Last updated 01/01/2026.*
- *The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.*

*Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC and FSC®** C011032 chain of custody certificates upon request.*