

# VR152

Adhesive

## VR152

*Description* Acrylic permanent adhesive for recyclable bottles with a completely satisfactory behaviour of the label in caustic soda solution and ice water. Always used with wet strength face stock.

*Shelf life* From the date of manufacture 2 years in +20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	11,5	≥ 9,1
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	28	≥ 18
Tack (Quick Stick stainless steel)	FTM 9	N	10,1	≥ 7,8
Minimum labelling temperature		°C	-20	
Minimum service temperature		°C	-40	
Maximum service temperature.		°C	+60	

## Certificates

### Product approvals and usage certificates

German Recommendation BfR XIV (ISEGA) - Adhesives

Values are subject to change without notice. Last updated 2/14/2018.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC™ and FSC®** chain of custody certificates upon request.