

HM300

Adhesive

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Description Hot-Melt permanent adhesive with high tack and final adhesion, specially designed for use at cold and freeze applications. Ideal for contactless and high speed labelling.

Shelf life From the date of manufacture 1 year in 20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	18	≥ 15
Shear (1kg, in ² /glass)	FTM 8	min.	1300	
Tack (Quick Stick stainless steel)	FTM 9	N	18	≥ 15
Minimum labelling temperature		°C	-5	
Minimum service temperature		°C	-40	
Maximum service temperature.		°C	+60	

Certificates

Product approvals and usage certificates

[German Recommendation BfR XIV \(ISEGA\) - Adhesives](#)

Values are subject to change without notice. Last updated 6/26/2019.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC™ and FSC®** chain of custody certificates upon request.