

Matt Opaque / A251 / WK80

Facestock

Matt Opaque

Description Matt coated woodfree paper with an opaque treatment on the reverse.

Applications High opacity matt labels used to block-out existing printed information (i.e. prices).

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), screen printing, laser, hot stamping.

| Property | Norm | Units | Value | Tolerance |
|-----------------|----------|------------------|-------|-----------|
| Substance | ISO 536 | g/m ² | 80 | ± 4% |
| Thickness | ISO 534 | µm | 74 | ± 4% |
| Bekk smoothness | ISO 5627 | s | ≤ 100 | |
| Opacity | ISO 2471 | % | 100 | |

Adhesive

A251

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

Shelf life From the date of manufacture 2 years in 20°C and RH 50%.

| Property | Norm | Units | Value | Tolerance |
|--|-------|--------|-------|-----------|
| Adhesion (Peel 180° 20'/stainless steel) | FTM 1 | N/25mm | 15,4 | ≥ 7,8 |
| Tack (Quick Stick stainless steel) | FTM 9 | N | 10,3 | ≥ 7,8 |
| Shear (1kg, in ² /glass) | FTM 8 | min | 100 | ≥ 60 |
| Minimum labelling temperature | | °C | +5 | |
| Minimum service temperature | | °C | -20 | |
| Maximum service temperature. | | °C | +80 | |

Liner

Kraft White 80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

Color White

| Property | Norm | Units | Value | Tolerance |
|------------------------|------------|------------------|---------|-----------|
| Substance | ISO 536 | g/m ² | 80 | ± 4% |
| Thickness | ISO 534 | µm | 81 | ± 4 |
| Tensile strength MD/CD | ISO 1924-2 | kN/m | 4,6/2,3 | -0,6/-0,3 |

- Values are subject to change without notice. Last updated 1/1/2025.

- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC and FSC® C011032 chain of custody certificates upon request.