

# Matt Opaque / SP123 / KB80

Facestock

## Matt Opaque

*Description* Matt coated woodfree paper with an opaque treatment on the reverse.

*Applications* High opacity matt labels used to block-out existing printed information (i.e. prices).

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), screen printing, laser, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	74	± 4%
Bekk smoothness	ISO 5627	s	≤ 100	
Opacity	ISO 2471	%	99.9	

Adhesive

## SP123

*Description* Acrylic super-permanent adhesive with high tack. For difficult surfaces such as wood, some cardboards and plastics such as HDPE, PP, PET and PVC.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	17,2	≥ 13,5
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	11	≥ 9,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Liner

## Kraft White 80

*Description* One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	81	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6/2,3	-0,6/-0,3

## Certificates

Product approvals and usage certificates

Adhesive

**SP123**

EN 71-3 Toy safety

EN 71-9 Toy safety

Packaging and packaging waste Directive 94/62/CE

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

**Kraft White 80**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Values are subject to change without notice. Last updated 3/20/2018.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC™ and FSC® chain of custody certificates upon request.*