

Cardboard / A251 / WK80

Facestock

Cardboard

Description Gloss coated cardboard with high brightness and gloss.

Applications Suitable for those applications where high stiffness and/or thickness are required. Advertising, children's stickers and games.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m ²	250	240-260
Thickness	ISO 534	µm	280	263-297
Brightness ISO	ISO 2470	%	87,55	85,8 - 89,3
Flatness	TAPPI UM 427	%	≥ 10	
Taber rigidity MD/CD	ISO 2493	mN.m	> 4,93 / > 2,29	

Adhesive

A251

Description General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

Shelf life From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in ² /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Liner

Kraft White 80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m ²	80	± 4%
Thickness	ISO 534	µm	81	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6/2,3	-0,6/-0,3

Certificates

Product approvals and usage certificates

Facestock

Cardboard

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

EN 71-3 Toy safety

Adhesive

A251

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

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EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Values are subject to change without notice. Last updated 2/15/2016.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC™ and FSC®** chain of custody certificates upon request.*