TECHNICAL SPECIFICATIONS

Gloss 60 / Supertack / WG62

Facestock

Gloss 60

Description Low substance gloss coated woodfree paper.

Applications For small diameter containers and the food sector.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping, thermal transfer, laser.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	60	57.6 - 62.4
Thickness	ISO 534	µm	52	48-56
Bekk smoothness	ISO 5627	s	≥ 600	
Brightness ISO	ISO 2470-2	%	90	87-93
Paper gloss 20º	ISO 8254-1	%	85	± 5
Opacity	ISO 2471	%	76-83	
Tensile strength MD/CD	ISO 1924	kN/m	≥ 3 / ≥ 1.7	

Adhesive

Supertack

Description Specially strong and agressive acrylic permanent adhesive with excellent tack and final adhesion. For difficult surfaces such as wood boxes, slightly wet surfaces, rough plastics and LDPE.

Shelf life From the date of manufacture 2 years in 20ºC and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180º 20'/stainless steel)	FTM 1	N/25mm	14	≥ 11,5
Adhesion (Peel 180º 24h/kraft)	FTM 1	N/25mm	7,6	≥ 6,6
Adhesion (Peel 180º 24h/LDPE)	FTM 1	N/25mm	250	≥ 5,4
Tack (Quick Stick stainless steel)	FTM 9	N	12,3	≥ 9,8
Shear (1kg, in²/glass)	FTM 8	min	15	≥ 10
Minimum labelling temperature		ºC	-7	
Minimum service temperature		ºC	-20	
Maximum service temperature.		ºC	+60	

Liner

Glassine White 62

Description Super-calendered translucent glassine paper especially designed for automatic labelling applications and photocell dispensing systems. This liner provides good tear resistance and smooth and regular thickness.

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m²	62	59 - 65
Thickness	ISO 534	µm	52	51 - 59

Lecta Main Operational Offices
Self-Adhesive Division
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- Values are subject to change without notice. Last updated 1/1/2024.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC and FSC®** C011032 chain of custody certificates upon request.*

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