

# Gloss 60 / Supertack / WG62

## Facestock

### Gloss 60

*Description* Low substance gloss coated woodfree paper.

*Applications* For small diameter containers and the food sector.

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping, thermal transfer, laser.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	60	57.6 - 62.4
Thickness	ISO 534	µm	52	48-56
Bekk smoothness	ISO 5627	s	≥ 600	
Brightness ISO	ISO 2470-2	%	90	87-93
Opacity	ISO 2471	%	76-83	
Paper gloss 20°	ISO 8254-1	%	85	± 5
Tensile strength MD/CD	ISO 1924	kN/m	≥ 3 / ≥ 1.7	

## Adhesive

### Supertack

*Description* Specially strong and aggressive acrylic permanent adhesive with excellent tack and final adhesion. For difficult surfaces such as wood boxes, slightly wet surfaces, rough plastics and LDPE.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	14	≥ 11,5
Adhesion (Peel 180° 24h/kraft)	FTM 1	N/25mm	7,6	≥ 6,6
Adhesion (Peel 180° 24h/LDPE)	FTM 1	N/25mm	250	≥ 5,4
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	15	≥ 10
Tack (Quick Stick stainless steel)	FTM 9	N	12,3	≥ 9,8
Minimum labelling temperature		°C	-7	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+60	

## Liner

### WG62

*Description* Super-calendered translucent glassine paper especially designed for automatic labelling applications and photocell dispensing systems. This liner provides good tear resistance and smooth and regular thickness.

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	62	59-65
Thickness	ISO 534	µm	52	49-55

## Certificates

### Product approvals and usage certificates

Facestock

#### **Gloss 60**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

EN 1230 Sensorial analysis

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Adhesive

#### **Supertack**

EN 71-3 Toy safety

Packaging and packaging waste Directive 94/62/CE

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

#### **WG62**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Values are subject to change without notice. Last updated 1/19/2016.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC™ and FSC® chain of custody certificates upon request.*