

# Matt 80 / BC500 / WG80

## Facestock

### Matt 80

*Description* Matt coated woodfree paper.

*Applications* Standard label applications with matt finish.

*Printing techniques* Suitable for printing on laser, flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	74	± 4%
Bekk smoothness	ISO 5627	s	≤100	
Brightness ISO	ISO 2470-2	%	96	± 2
Whiteness CIE	ISO 11475	%	119	± 3
Opacity	ISO 2471	%	90	-2

## Adhesive

### BC500

*Description* Acrylic permanent adhesive for non-recyclable bottles. The printed label resists a minimum of 2 hours with the bottle being submerged ice water (Ice Test).

*Shelf life* From the date of manufacture, 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	17	≥ 15
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	400	≥ 180
Tack (Quick Stick stainless steel)	FTM 9	N	13	≥ 9
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

## Liner

### Glassine White 80

*Description* Super-calendared translucent glassine paper especially designed for automatic labelling applications and photocell dispensing systems. This liner provides good tear resistance and smooth and regular thickness.

*Color* White

*Applications* For those applications where extra thickness of the backing paper is required such as wine labelling and filmic applications.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	77-83
Thickness	ISO 534	µm	68	64-72

## Certificates

### Product approvals and usage certificates

Facestock

#### **Matt 80**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

EN 1230 Sensorial analysis

Toy safety European directive 2009/48/CE

Packaging and packaging waste Directive 94/62/CE

Electric and electronic equipment (RoHS)

Adhesive

#### **BC500**

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

#### **Glassine White 80**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Values are subject to change without notice. Last updated 12/11/2019.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC™ and FSC® chain of custody certificates upon request.*