

# Art 80 / A251 / WG80

## Facestock

### Art 80

*Description* Superior gloss coated woodfree paper with high tensile strength.

*Applications* Top quality labels for multicolour printing. Extensively used in food and beverage industry, logistics, stationery and cosmetics products

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), screen printing, hot stamping, thermal transfer, laser, conventional offset, offset UV.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	61	± 6
Bekk smoothness	ISO 5627	s	≥ 1300	
Brightness ISO	ISO 2470-2	%	117	± 3
Opacity	ISO 2471	%	87	-2
Paper gloss 20°	ISO 8254-1	%	72	± 5
Tensile strength MD	ISO 1924-2	kN/m	4,4	-0,7

## Adhesive

### A251

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

## Liner

### WG80

*Description* Super-calendared translucent glassine paper especially designed for automatic labelling applications and photocell dispensing systems. This liner provides good tear resistance and smooth and regular thickness.

*Color* White

*Applications* For those applications where extra thickness of the backing paper is required such as wine labelling and filmic applications.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	77-83
Thickness	ISO 534	µm	68	64-72

## Certificates

### Product approvals and usage certificates

Facestock

#### **Art 80**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

EN 1230 Sensorial analysis

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Adhesive

#### **A251**

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

#### **WG80**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Values are subject to change without notice. Last updated 2/10/2016.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC™ and FSC® chain of custody certificates upon request.*