

HM100

Adhesive

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Description General use hot-melt adhesive for slightly wet conditions and difficult substrates.

Shelf life From the date of manufacture 1 year in 20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	18,4	≥ 14,7
Tack (Quick Stick stainless steel)	FTM 9	N	13,5	≥11
Shear (1kg, in ² /glass)	FTM 8	min	750	≥500
Minimum labelling temperature		°C	5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+60	

- Values are subject to change without notice. Last updated 01/01/2025.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.