

BC500

Adhesive
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Description Acrylic permanent adhesive for non-recyclable bottles. The printed label resists a minimum of 2 hours with the bottle being submerged ice water (Ice Test).

Shelf life From the date of manufacture, 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	17	≥ 15
Tack (Quick Stick stainless steel)	FTM 9	N	13	≥ 9
Shear (1kg, in²/glass)	FTM 8	min	400	≥ 180
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

- Values are subject to change without notice. Last updated 01/01/2024.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC and FSC®** C011032 chain of custody certificates upon request.