

# HM100

Adhesive

HM100

*Description*
General use hot-melt adhesive for slightly wet conditions and difficult substrates.

*Shelf life*
From the date of manufacture 1 year in 20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	18,4	≥ 14,7
Tack (Quick Stick stainless steel)	FTM 9	N	13,5	≥11
Shear (1kg, in²/glass)	FTM 8	min	750	≥500
Minimum labelling temperature		°C	5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+60	

- \* Values are subject to change without notice. Last updated 1/1/2024.
- \* The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001** and **EMAS** and has successfully completed audits for **ISO 50001**, **ISO 9001** and **ISO 45001** certification. Adestor paper products are available with **PEFC** and **FSC®** C011032 chain of custody certificates upon request.