

# HM245

Adhesive  
HM245

*Description* General use hot-melt adhesive in chilled conditions. For difficult, slightly wet and semi-frozen surfaces

*Shelf life* From the date of manufacture 1 year in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	18	≥ 14.8
Tack (Quick Stick stainless steel)	FTM 9	N	18	≥14
Shear (1kg, in²/glass)	FTM 8	min	1100	≥900
Minimum labelling temperature		°C	0	
Minimum service temperature		°C	-30	
Maximum service temperature.		°C	+60	

- Values are subject to change without notice. Last updated 1/1/2024.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC and FSC®** C011032 chain of custody certificates upon request.