

# PC491

Adhesive

PC491

*Description* Acrylic semipermanent adhesive with high cohesion and medium adhesion and tack that permits repositioning upon application. Especially designed for stickers (promotions, collections, games).

*Shelf life* From the date of manufacture 2 years in +20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	9,1	≥ 7,4
Tack (Quick Stick stainless steel)	FTM 9	N	4,7	≥ 3,2
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	50	≥ 30
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

- Values are subject to change without notice. Last updated 1/1/2024.

- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.