

HM300

Adhesive

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Description Hot-Melt permanent adhesive with high tack and final adhesion, specially designed for use at cold and freeze applications. Ideal for contactless and high speed labelling.

Shelf life From the date of manufacture 1 year in 20°C and RH 50%.

| Property | Norm | Units | Value | Tolerance |
|--|-------|--------|-------|-----------|
| Adhesion (Peel 180° 20'/stainless steel) | FTM 1 | N/25mm | 18 | ≥ 15 |
| Tack (Quick Stick stainless steel) | FTM 9 | N | 19 | ≥ 15 |
| Shear (1kg, in ² /glass) | FTM 8 | min. | 1300 | |
| Minimum labelling temperature | | °C | -5 | |
| Minimum service temperature | | °C | -40 | |
| Maximum service temperature. | | °C | +60 | |

- Values are subject to change without notice. Last updated 1/1/2024.

- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.