

High Gloss 80 / RA678 / WK80

Facestock

High Gloss 80

Description Cast coated woodfree paper.

Applications Premium quality labels. The smoothness gives excellent print and image definition.

Printing techniques Suitable for printing on flexo (all types), letterpress (conventional and UV), offset UV, conventional offset, screen printing, stamping (hot and cold).

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m ²	80	± 4%
Thickness	ISO 534	µm	78	± 4%
Bekk smoothness	ISO 5627	s	1000	± 300
Brightness ISO	ISO 2470-2	%	89	± 2
Whiteness CIE	ISO 11475	%	108	± 5
Paper gloss 20°	ISO 8254-3	%	41	± 4
Opacity	ISO 2471	%	92	-2
Tensile strength MD/CD	ISO 1924-2	kN/m	4.3/2.7	± 0.7 / ± 0.5

Adhesive

RA678

Description Acrylic removable adhesive with clean removability from most surfaces. Trial is recommended when using this adhesive in new or unknown surfaces.

Shelf life From the date of manufacture 1 year in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel stainless steel 1 week)	FTM 1	N/25mm	1,7	1 - 2,9
Tack (Quick Stick stainless steel)	FTM 9	N	1,2	0,7 - 1,7
Shear (1kg, in ² /glass)	FTM 8	min	120	≥ 60
Minimum labelling temperature		°C	5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Liner

Kraft White 80

Description One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

Color White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m ²	80	± 4%
Thickness	ISO 534	µm	81	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6/2,3	-0,6/-0,3

- Values are subject to change without notice. Last updated 01/01/2025.

- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

TECHNICAL SPECIFICATIONS

*Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC and FSC®** C011032 chain of custody certificates upon request.*