

# Cardboard / A251 / WK90

Facestock

## Cardboard

*Description* Gloss coated cardboard with high brightness and gloss.

*Applications* Suitable for those applications where high stiffness and/or thickness are required. Advertising, children's stickers and games.

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	250	240-260
Thickness	ISO 534	µm	280	263-297
Brightness ISO	ISO 2470	%	87,55	85,8 - 89,3
Flatness	TAPPI UM 427	%	≥ 10	
Taber rigidity MD/CD	ISO 2493	mN.m	> 4,93 / > 2,29	

Adhesive

## A251

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 12,3
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Liner

## Kraft White 90

*Description* One-side coated white liner: good stiffness and high dimensional stability for varying temperatures. Available in solid and split back.

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	90	± 4%
Thickness	ISO 534	µm	90	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	5,2/2,6	-0,6/-0,3

## Certificates

### Product approvals and usage certificates

Facestock

#### **Cardboard**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

EN 71-3 Toy safety

Adhesive

#### **A251**

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

EN 71-9 Toy safety

German Recommendation BfR XIV (ISEGA) - Adhesives

Liner

#### **Kraft White 90**

Contact with foodstuff (BfR XXXVI) - Facestock and Liners (paper)

Packaging and packaging waste Directive 94/62/CE

EN 71-3 Toy safety

Electric and electronic equipment (RoHS)

Values are subject to change without notice. Last updated 3/1/2016.

The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

*Our self-adhesive mill is certified to the strictest environmental standards **ISO 14001 and EMAS** and has successfully completed audits for **ISO 50001, ISO 9001 and ISO 45001** certification. Adestor paper products are available with **PEFC™ and FSC®** chain of custody certificates upon request.*