

# Gloss 60 / SP123 / WG62

Facestock

## Gloss 60

*Description* Low substance gloss coated woodfree paper.

*Applications* For small diameter containers and the food sector.

*Printing techniques* Suitable for printing on flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping, thermal transfer, laser.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	60	57.6 - 62.4
Thickness	ISO 534	µm	52	48-56
Bekk smoothness	ISO 5627	s	≥ 600	
Brightness ISO	ISO 2470-2	%	90	87-93
Paper gloss 75°	ISO 8254-1	%	85	± 5
Opacity	ISO 2471	%	76-83	
Tensile strength MD/CD	ISO 1924	kN/m	≥ 3 / ≥ 1.7	

Adhesive

## SP123

*Description* Acrylic super-permanent adhesive with high tack. For difficult surfaces such as wood, some cardboards and plastics such as HDPE, PP, PET and PVC.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	17,2	≥ 13,5
Tack (Quick Stick stainless steel)	FTM 9	N	11	≥ 9,8
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Liner

## Glassine White 62

*Description* Super-calendered translucent glassine paper especially designed for automatic labelling applications and photocell dispensing systems. This liner provides good tear resistance and smooth and regular thickness.

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	62	59 - 65
Thickness	ISO 534	µm	52	51 - 59

\* Values are subject to change without notice. Last updated 01/01/2025.

\* The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC and FSC® C011032 chain of custody certificates upon request.