

# HM100

Adhesive

## HM100

*Description* General use hot-melt adhesive for slightly wet conditions and difficult substrates.

*Shelf life* From the date of manufacture 1 year in 20°C and RH 50%.

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	18,4	≥ 14,7
Tack (Quick Stick stainless steel)	FTM 9	N	13,5	≥11
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	750	≥500
Minimum labelling temperature		°C	5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+60	

- Values are subject to change without notice. Last updated 01/01/2024.
- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.