

# Matt 170 / A251 / WK80

Facestock

## Matt Board 170

*Description* Matt coated woodfree paper.

*Applications* For promotional inserts.

*Printing techniques* Suitable for printing on laser, flexo (all types), letterpress (conventional and UV), conventional offset, offset UV, screen printing, hot stamping.

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	170	± 4%
Thickness	ISO 534	µm	152	± 4%
Bekk smoothness	ISO 5627	s	160	± 4%
Brightness ISO	ISO 2470-2	%	96	± 2
Whiteness CIE	ISO 11475	%	120	± 3
Opacity	ISO 2471	%	97,0	-2.0

Adhesive

## A251

*Description* General use acrylic permanent adhesive including smooth and slightly rough or curved surfaces.

*Shelf life* From the date of manufacture 2 years in 20°C and RH 50%

Property	Norm	Units	Value	Tolerance
Adhesion (Peel 180° 20'/stainless steel)	FTM 1	N/25mm	15,4	≥ 7,8
Tack (Quick Stick stainless steel)	FTM 9	N	10,3	≥ 7,8
Shear (1kg, in <sup>2</sup> /glass)	FTM 8	min	100	≥ 60
Minimum labelling temperature		°C	+5	
Minimum service temperature		°C	-20	
Maximum service temperature.		°C	+80	

Liner

## Kraft White 80

*Description* One-side coated white liner with good lay-flat characteristics. Suitable for sheeting. Available only in solid back

*Color* White

Property	Norm	Units	Value	Tolerance
Substance	ISO 536	g/m <sup>2</sup>	80	± 4%
Thickness	ISO 534	µm	81	± 4
Tensile strength MD/CD	ISO 1924-2	kN/m	4,6/2,3	-0,6/-0,3

- Values are subject to change without notice. Last updated 01/01/2023.

- The technical information that appears in this document reflects our knowledge and experience, but should only be considered as a general guideline.

Our self-adhesive mill is certified to the strictest environmental standards ISO 14001 and EMAS and has successfully completed audits for ISO 50001, ISO 9001 and ISO 45001 certification. Adestor paper products are available with PEFC and FSC® C011032 chain of custody certificates upon request.